### IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of

Docket No: Q68026

Hajime ITO, et al.

Appln. No.: 10/041,631

Group Art Unit: 3617

Confirmation No.: 6578

Examiner: Russell D. Stormer

Filed: January 10, 2002

For:

LIGHT ALLOY WHEEL FOR VEHICLE AND METHOD AND APPARATUS FOR

PRODUCING SAME

## INFORMATION DISCLOSURE STATEMENT UNDER 37 C.F.R. §§ 1.97 and 1.98

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Sir:

ECENTU 3600 GROUP 3600 In accordance with the duty of disclosure under 37 C.F.R. § 1.56, Applicant hereby notifies the U.S. Patent and Trademark Office of the documents which are listed on the attached PTO/SB/08 A & B (modified) form and/or listed herein and which the Examiner may deem material to patentability of the claims of the above-identified application.

One copy of each of the listed documents is submitted herewith.

The present Information Disclosure Statement is being filed after either a Final Office Action, Notice of Allowance, or an action that otherwise closes prosecution in the application (whichever is earlier), but before payment of the Issue Fee, and therefore Applicant is submitting herewith a check for the fee of \$180.00 under 37 C.F.R. § 1.17(p), and a Statement Under

37 C.F.R. § 1.97(e).

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INFORMATION DISCLOSURE STATEMENT

U.S. Appln. No.: 10/041,631

In compliance with the concise explanation requirement under 37 C.F.R. § 1.98(a)(3) for

foreign language documents, Applicant encloses herewith a copy of a Communication from a

foreign patent office in a counterpart application citing such documents, together with an

English-language version (if not already included) of at least that portion of the Communication

indicating the degree of relevance found by the foreign patent office.

The submission of the listed documents is not intended as an admission that any such

document constitutes prior art against the claims of the present application. Applicant does not

waive any right to take any action that would be appropriate to antedate or otherwise remove any

listed document as a competent reference against the claims of the present application.

The USPTO is directed and authorized to charge all required fees, except for the Issue

Fee and the Publication Fee, to Deposit Account No. 19-4880. Please also credit any

overpayments to said Deposit Account. A duplicate copy of this paper is attached.

Respectfully submitted,

Registration No. 24,513

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Date: April 22, 2004

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Substitute for Form 1449 A & B/PTO	Con	Complete if Known	
To consularity	Application Number	10/041,631	
INFORMATION DISCESSIFE	Confirmation Number	6578	
STATEMENT BY APPLICANT	Filing Date	January 10, 2002	
	First Named Inventor	Hajime ITO	
(use as many sheets as necessary)	Art Unit	3617	
	Examiner Name	Russell D. Stormer	

Sheet

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Examiner Signature	Date Considered	

<sup>\*</sup>EXAMINER: Initial if reference considered, whether or not citation is in conformance with MPEP 609. Draw line through citation if not in conformance and not considered. Include copy of this form with next communication to applicant.

<sup>&</sup>lt;sup>1</sup>Applicant's unique citation designation number (optional). <sup>2</sup>See Kind Codes of USPTO Patent Documents at www.uspto.gov, MPEP 901.04 or in the comment box of this document. <sup>3</sup> Enter Office that issued the document, by the two-letter code (WIPO Standard ST. 3). <sup>4</sup>For Japanese patent documents, the indication of the year of the reign of the Emperor must precede the serial number of the patent document. <sup>5</sup>Kind of document by the appropriate symbols as indicated on the document under WIPO Standard ST. 16 if possible. <sup>6</sup> Applicant is to indicate here if English language Translation is attached.



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#### Europäisches **Patentamt**

Zweigstelle in Fen Haz-Recherchenabteilung

#### European Patent Office

Branch at The Hague Search division

### Office européen des brevets

Département à La Haye Division de la recherche

Strehl Schübel-Hopf & Partner Maximilianstrasse 54 80538 München ALLEMAGNE

Erhalten 1 8. DEZ. 2003 Strehl et al.

Datum/Date

<u></u>	18.12.03
	Anmeldung Nr./Application No./Demande n°./Patent Nr./Patent No./Brevet n°. 02000721.7-2302-
Annuckter/Applicant/Demandeur/Patentinhaber/Proprietor/Titulaire HITACHI METALS, LTD.	

# COMMUNICATION

Th ab	e European Patent Office herewith transmits as an enclosure the European search report for the ove-mentioned European patent application.
If a	applicable, copies of the documents cited in the European search report are attached.
	Additional set(s) of copies of the documents cited in the European search report is (are) enclosed as well.
The	e following specifications given by the applicant have been approved by the Search Division:       abstract      itile
X	The abstract was modified by the Search Division and the definitive text is attached to this communication.
The	e following figure will be published together with the abstract:

# REFUND OF THE SEARCH FEE

If applicable under Article 10 Rules relating to fees, a separate communication from the Receiving Section on the refund of the search fee will be sent later.





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Application Number EP 02 00 0721

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### ABSTRACT / ZUSAMMENFASSUNG / ABREGE

02000721.7

A light alloy wheel for a vehicle (30) comprising a disc portion comprising a hub portion and a design portion and a rim portion, the design portion having as-die-cast spoke portions having a taper angle of less than 5.0°. This wheel can be produced by using a casting apparatus comprising a die assembly comprising at least a stationary lower die and a movable upper die, a movable platen to which the upper die is fixed, a first cylinder and at least three synchronous second cylinders mounted onto a frame of the apparatus for moving the movable platen; driving the first cylinder to slowly reduce the clamping force of the lower die and the upper die; synchronously driving the second cylinders to elevate the movable platen in parallel from a position at which the lower die and the upper die are clamped to a position at which the wheel would not impinge on the lower die even if the movable platen were slanted; and then further elevating the movable platen by the first cylinder.